

# Farming First



**A broad-based, knowledge- and people-centred approach to agricultural development is needed. It starts with focusing on farmers and the tools and information they need to steward land, grow crops, then bring in their harvest and get it to markets.**

## Enhancing Sustainable Development through Agriculture: Priorities for Action

Tuesday 24th February, from 1:15pm  
Dining Rooms 5-8, 4th Floor

An interactive event featuring round-table discussions , with participation from:

Arlin Bostian, Senior Vice President, Research and Development and Global Sustainability Officer, North America, Bayer CropScience

Robert Carlson, President, North Dakota Farmers' Union

Dr. Marjatta Eilitta, Agribusiness Programme Leader, International Center for Soil Fertility and Agricultural Development (IFDC)

Dr. James Hansen, International Research Institute for Climate and Society, Columbia University

Dr. Lindiwe Majele Sibanda, Chief Executive Officer, Food, Agriculture and Natural Resources Policy Analysis Network (FANRPAN)

Ajay Vashee, Director, International Federation of Agricultural Producers (IFAP)

This event will be catered

